

SMD ■ B

15-22/R6G6C-A32/2T



Features

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- The product itself will remain within RoHS compliant version.

Description

- The 15-22 SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

Device Selection Guide

	Chip Materials	Emitted Color	Resin Color
R6	AlGaInP	Brilliant Red	Water Clear
G6	AlGaInP	Brilliant Yellow Green	Water Clear

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V_R	5	V
Forward Current	I_F	R6:25 G6:25	mA
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	R6:60 G6:60	mA
Power Dissipation	P_d	R6:60 G6:60	mW
Operating Temperature	T_{opr}	-40 ~ +85	°C
Storage Temperature	T_{stg}	-40 ~ +90	°C
Electrostatic Discharge	ESD_{HBM}	R6:2000 G6:2000	V
Soldering Temperature	T_{sol}	Reflow Soldering : 260 °C for 30 sec. Hand Soldering : 350 °C for 3 sec.	

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I_v	R6:28.5 G6:28.5	-----	72.0 72.0	mcd	$I_F=20mA$
Viewing Angle	$2\theta_{1/2}$	-----	140	-----	deg	$I_F=20mA$
Peak Wavelength	λ_p	-----	632 575	-----	nm	$I_F=20mA$
Dominant Wavelength	λ_d	617.5 567.5	-----	633.5 577.5	nm	$I_F=20mA$
Spectrum Radiation Bandwidth	$\Delta\lambda$	-----	20	-----	nm	$I_F=20mA$
Forward Voltage	V_F	1.7 1.7	2.0 2.0	2.4 2.4	V	$I_F=20mA$
Reverse Current	I_R	-----	-----	10	μA	$V_R=5V$

Note:

1. Tolerance of Luminous Intensity: $\pm 11\%$

Bin Range of Luminous Intensity

R6

Bin Code	Min.	Max.	Unit	Condition
N	28.5	45.0	mcd	I _F =20mA
P	45.0	72.0		

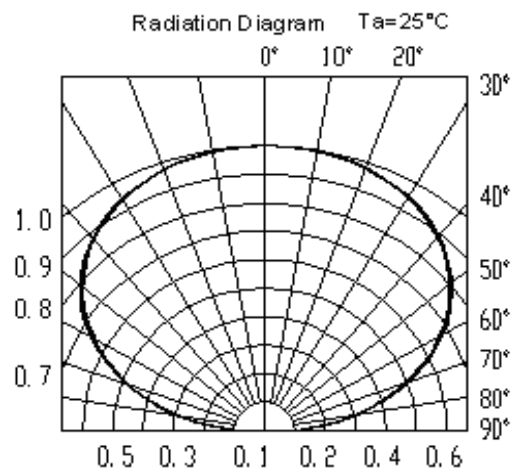
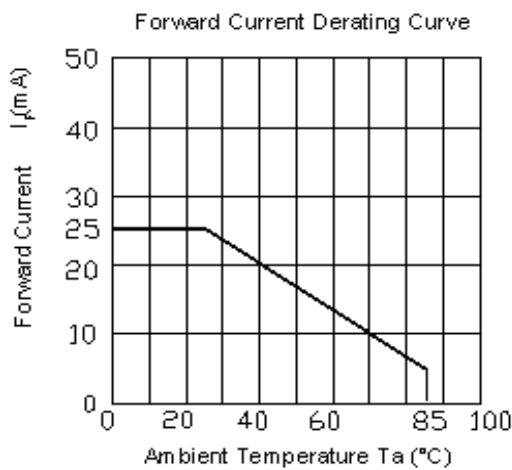
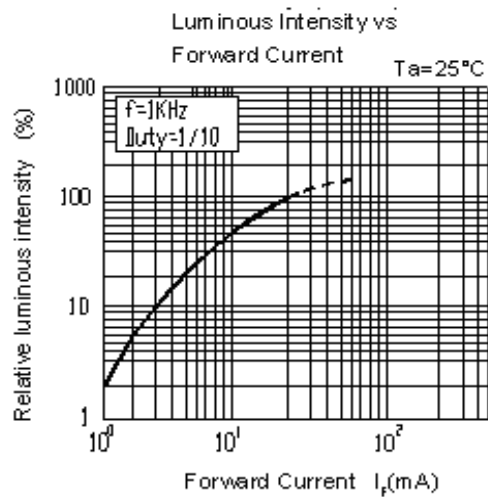
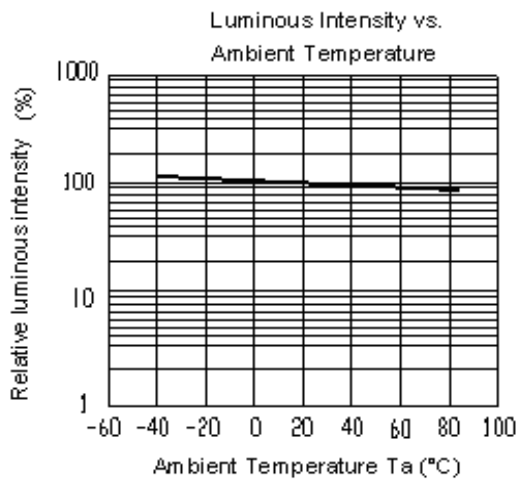
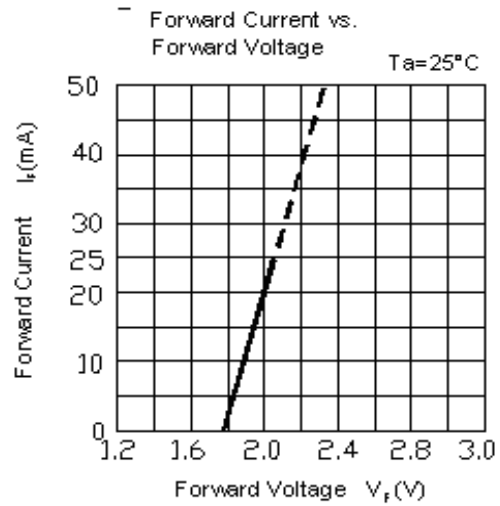
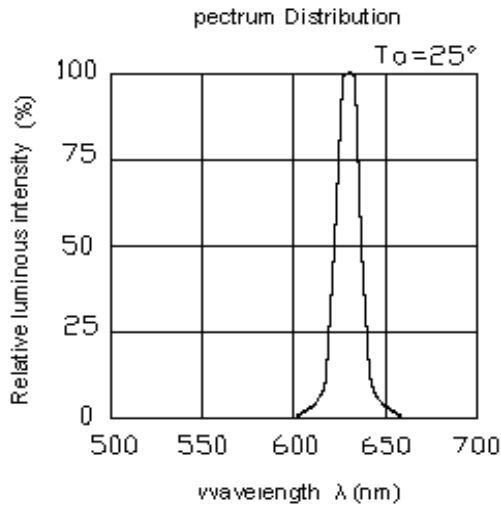
G6

Bin Code	Min.	Max.	Unit	Condition
N	28.5	45.0	mcd	I _F =20mA
P	45.0	72.0		

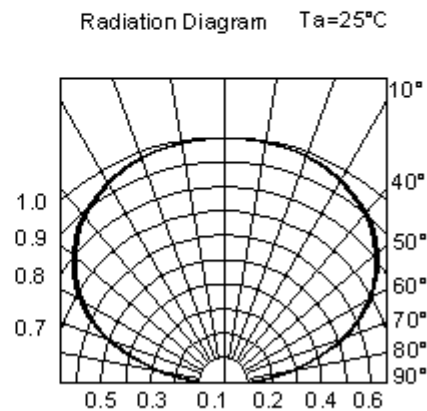
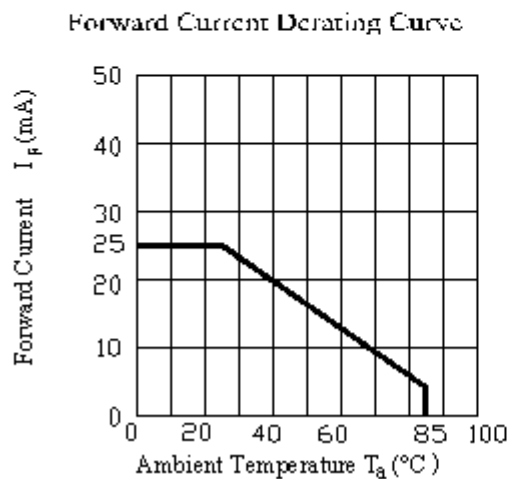
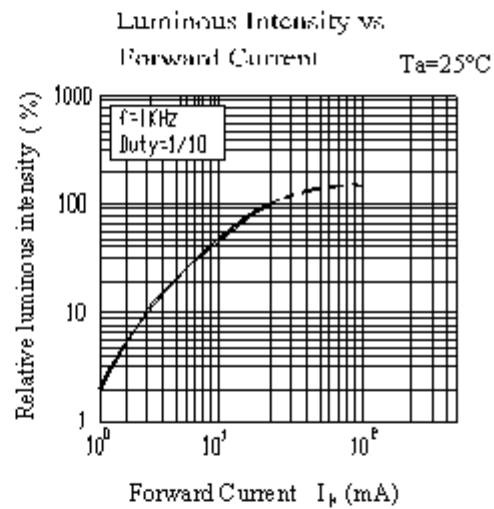
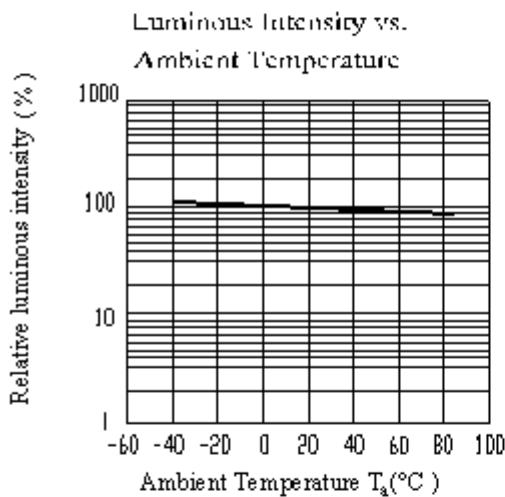
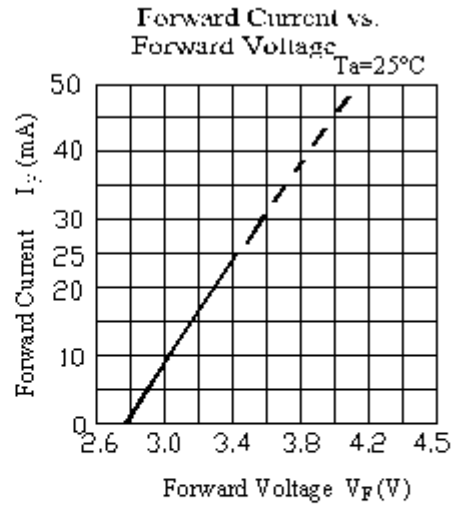
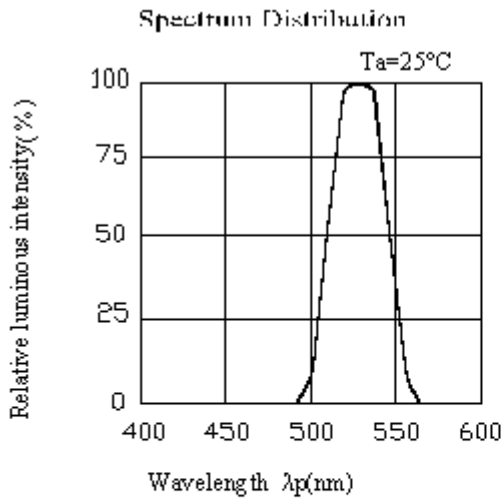
Note:
 Tolerance of Luminous Intensity: ±11%

Typical Electro-Optical Characteristics Curves

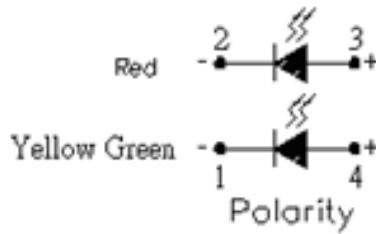
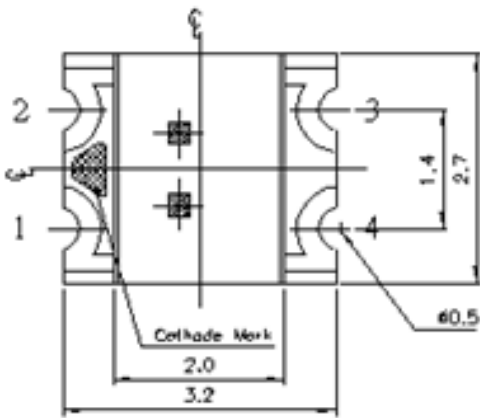
R6



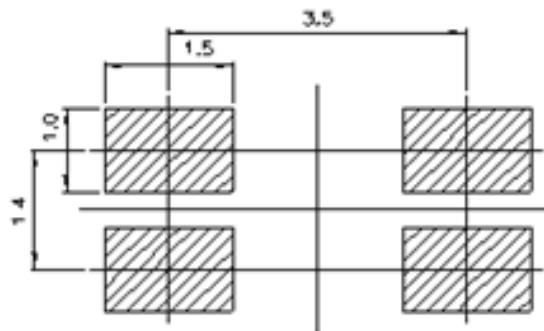
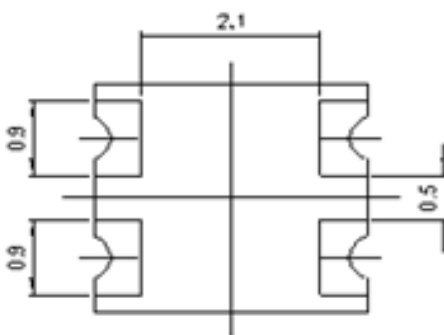
G6



Package Dimension



For Reflow Soldering



Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm
 Suggested pad dimension is just for reference only.
 Please modify the pad dimension based on individual need.

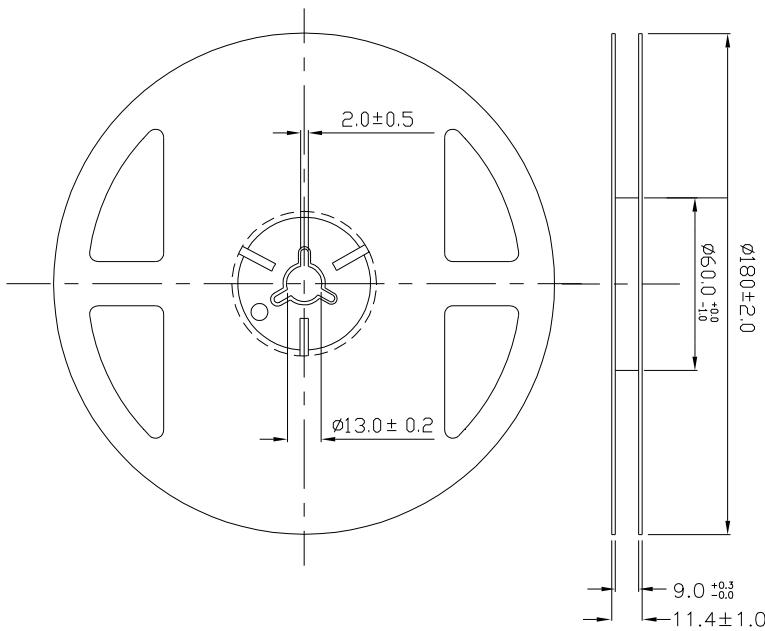
Moisture Resistant Packing Materials

Label Explanation



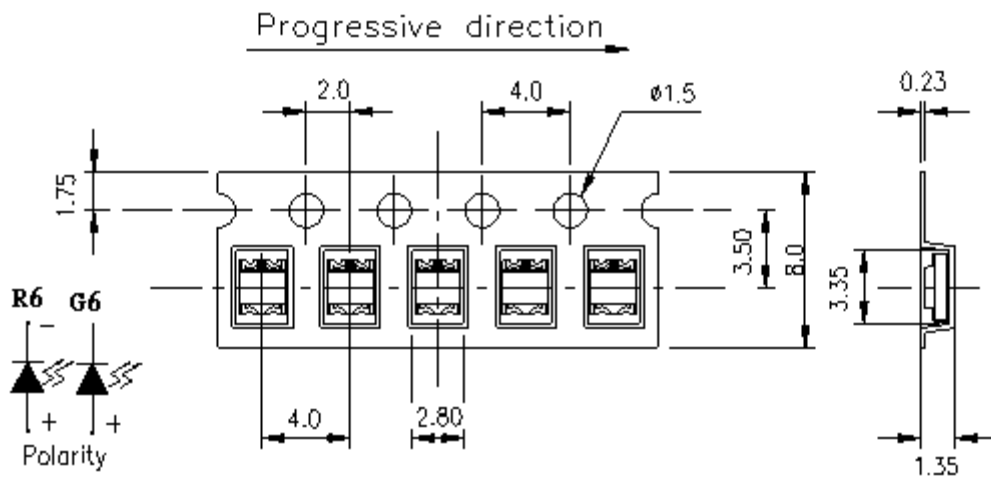
- CAT: Luminous Intensity Rank
- HUE: Dom.Wavelength Rank
- REF: Forward Voltage Rank

Reel Dimensions



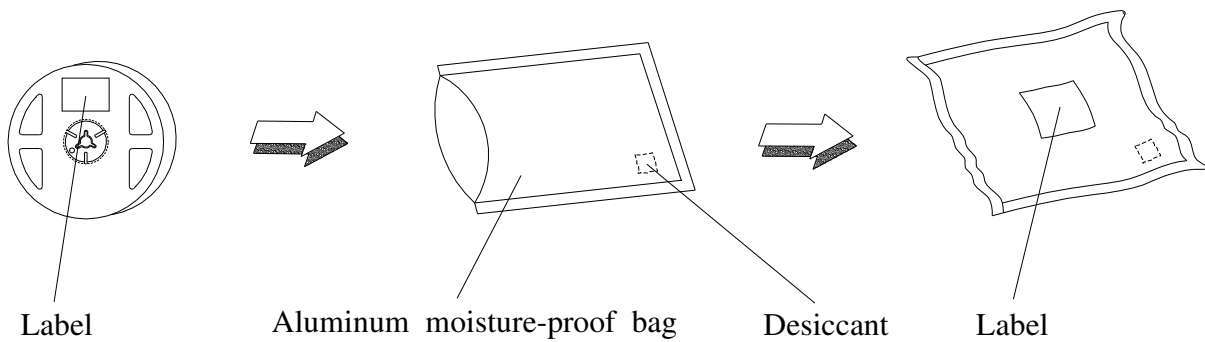
Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$,Unit = mm

Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit = mm

Moisture Resistant Packaging



Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less.

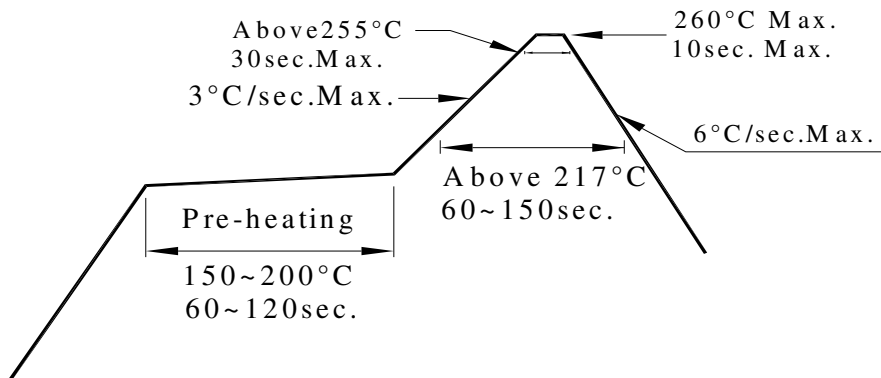
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

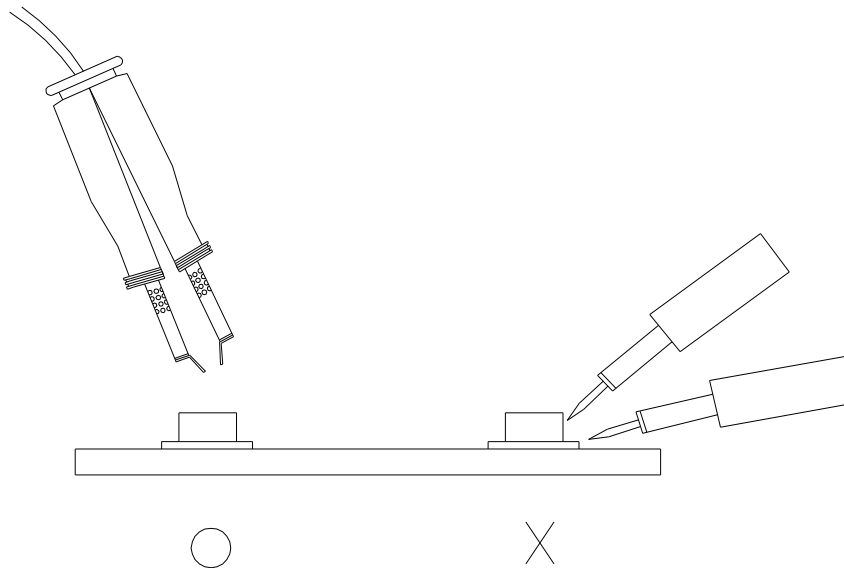
3.4 After soldering, do not warp the circuit board.

4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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